



Process Development & Manufacturing Partner

Small molecule drug substances | Regulatory starting materials (RSMs)







ICH Q7 compliant GMP manufacturing plant to produce kilo to MT scale



Expertise in complex chemistry optimization and scale-up



Process development and manufacturing of specialty chemicals



Analytical development and stability indicative studies



About Us

Eurons CDMO India is a leading partner within the Eurofins CDMO network, bringing over 15 years of proven expertise in GMP manufacturing and process development.

We specialize in the manufacturing of Regulatory Starting Materials (RSMs) and drug substances for FIH Phase 1 and Phase 2 clinical studies, along with analytical method development and process optimization.

Our reputation is built on delivering global quality standards with a strong emphasis on efficiency, timely execution, and cost-effective solutions. We proudly support a diverse clientele—from emerging biotech innovators to multinational pharmaceutical and specialty chemical companies.

Why Partner With Us?



Flexible manufacturing with multiple production lines



ISO Class 8 certified cleanroom facilities



Robust supply chain and logistics support



Storage capabilities for varied temperature and hazard classes



Comprehensive safety and regulatory compliance systems



Strong commitment to IP protection and confidentiality



Manufacturing Capabilities

- Adaptive manufacturing suits
- Lab to kilo lab scale-up for preclinical studies
- cGMP and non-GMP manufacturing of RSMs/NCEs
- Seamless tech transfer from R&D to manufacturing
- Quality and On Time, In Full (QOTIF) delivery
- Strategic outsourcing & backward integration
- Zero Liquid Discharge (ZLD) effluent plant with mechanical vapour recompression
- Reactors from 20 L to 4000 L (SS, GL, all-glass)
- Cleanrooms for final product isolation
- Powder handling
- Large-scale chromatography

Description	No. of Reactors	Volume
3 floors, 3 lines of finished API facility with ISO class-8	32	50 kL
Intermediate area	15	0.63 kL – 4 kL
Pilot plant	4	0.10 kL – 0.25 kL
Hydrogenators	3	0.25 kL – 2 kL
Corrosive reactions	2	0.63 kL – 1.6 kL
Cryogenic reactor	1	0.5 kL
Clean Rooms	7	3 kL – 4 kL

Equipment

Reactors, Centrifuges, Nutsche Filters, ANFDs, Vacuum Dryers, Lyophilizer, Sparkler Filters, Multimill, Sifter, Blender, Micronizer

Utilities

Vacuum, thermic fluid, chilled water, brine, liquid Nitrogen (–78°C to +200°C)

Process Development

ervices

- Route scouting & selection
- Phase appropriate process development
- Salt screening, crystallization, polymorph studies
- Qbd/DoE-based process development
- Analytical method development, verification and validation
- Impurity identification and characterisation

- Stability studies
- \bullet Process safety studies using tools like µRC, ARC, DSC, etc.
- HPAPI process development
- Chemical synthesis and scale-up under cGMP and non-GMP
- Automated chromatography
- Kilo lab facility

nfrastructure

- Mini-block parallel synthesis system/Radleys
- ARRST
- Jacketed reactors

- Biotage purification systems
- Lyophilisers
- Spray drying

Analytical Development

ervices

- Method development for RSMs, intermediates, APIs and GTIs
- ICH compliant forced degradation studies
- Physical and chemical characterisation
- Standard test procedures
- Impurities: isolation / characterisation / profiling for RSM
- Reports: cutoff/carryover studies; holding studies
- Reference standards qualification
- Analytical method qualification/validation reports
- Solid state characterisation stability studies as per ICH guidelines

rastructure

- HPLC, UPLC, GC-MS, GC-HS, Ion Chromatography
- ELSD, CAD, PDA
- ICP-MS
- UV-Vis, FTIR, 400 MHz NMR (multi-nuclear probe)
- DSC, pXRD, Particle Size Analyzer
- Automated Prep-HPLC with PDA & ELSD
- ICH compliant stability chambers

Supply Chain and Logistics

- Sourcing strategy with multi-geography vendors
- Domestic vendor development for key raw materials (KRMs) and intermediates
- Dual-sourcing strategy for commercial supply
- Site audit-based vendor qualification
- Logistic partners: DHL, FedEx (ambient); Marken, World Courier (cold chain)
- Global shipping experience (USA, Europe, Japan) with custom clearance support

Warehouse Facility

- Dedicated storage for raw materials, packing materials, rejected materials and finished goods
- Walk-in coolers and deep freezers to store material at 2 to 8°C and – 20°C
- Dedicated dispensing area for materials
- Separate area for storing hazardous materials and activated charcoals



Safety Management

- Fire hydrant systems (automated pumps, 29 hydrants, 13 hose reels, 2 brigade inlets)
- Smoke detectors (200+ points), fire alarms, extinguishers, PPE
- Zero liquid discharge facility
- HAZOP, risk assessment during scale-up
- Pollution control and waste management



Project Management

Dedicated project manager handling all queries & ensuring smooth operations

Effective
lines of
communi-cation
&
coordination

Integrated information to improve decision making

Guaranteed continuity throughout the commercial manufacturing process

Build strong relationship with customer counterpart

Crossfunctional support











IP and Confidentiality

All Intellectual Property (IP) assigned to client

Dedicated personnel working on client projects

Periodic audit of lab notebooks

Secure server rooms for data exchange

Access control to labs and data

Project codes for chemical procurement, spectral data requisitions

Strict confidentiality practices & procedures followed with regular training sessions on confidentiality

CDA signed with each employee

Experiments recorded by chemists in dedicated lab notebooks; data storage in dedicated space

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